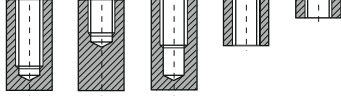


## KARBÜR KILAVUZ CARBIDE TAPS

► Çelik ve dökme demirin işlenmesi için uygundur.

► Suitable for tapping cast iron or similar work materials.

Delik Tipi



HM

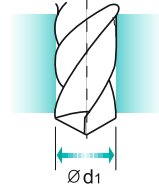
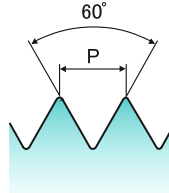
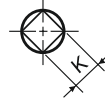
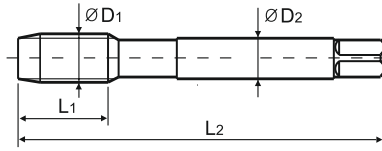
DIN  
371/376

6HX



Parlak

Makine Kılavuzu  
Machine taps



Ölçü : mm

| ÖLÇÜ | Adım   | KOD      | Diş Boyu | Tam Boy | Şaft Çapı | Dört Köşe Ölçüsü | Kılavuz Matkap Çapı |
|------|--------|----------|----------|---------|-----------|------------------|---------------------|
| D1   | P      |          | L1       | L2      | D2        | K                | d1                  |
| M3   | x 0,5  | PKI-5M3  | 11       | 56      | 3,5       | 2,7              | 2,5                 |
| M4   | x 0,7  | PKI-5M4  | 13       | 63      | 4,5       | 3,4              | 3,3                 |
| M5   | x 0,8  | PKI-5M5  | 15       | 70      | 6         | 4,9              | 4,2                 |
| M6   | x 1    | PKI-5M6  | 17       | 80      | 6         | 4,9              | 5                   |
| M8   | x 1,25 | PKI-5M8  | 20       | 90      | 8         | 6,2              | 6,8                 |
| M10  | x 1,5  | PKI-5M10 | 22       | 100     | 10        | 8                | 8,5                 |
| M12  | x 1,75 | PKI-5M12 | 24       | 110     | 9         | 7                | 10,2                |

◎ : Mükemmel ○ : İyi

|                 |             |                |                 |                  |                  |                 |                  |               |               |                |                |                    |                   |                |
|-----------------|-------------|----------------|-----------------|------------------|------------------|-----------------|------------------|---------------|---------------|----------------|----------------|--------------------|-------------------|----------------|
| Steel < 400     | Steel < 700 | Steel < 850    | St. Alloy < 850 | St. Alloy ≤ 1200 | St. Alloy > 1200 | INOX Free < 850 | INOX Aust. < 850 | INOX < 1000   | GG Cast < 500 | GG Cast < 1000 | GGG Cast < 700 | GGG Cast < 1000    | Ti < 700          | Ti Alloy < 900 |
|                 |             |                |                 |                  |                  |                 |                  |               | ◎             | ◎              |                |                    |                   |                |
| Ti Alloy ≤ 1300 | Ni < 500    | Ni Alloy < 900 | Ni Alloy ≤ 1400 | Cu < 350         | Cu Alloy Short   | Cu Alloy Long   | Cu-Al-Fe < 1500  | Al / Mg < 350 | Al Wrought    | Al Si ≤ 10%    | Al Si > 10%    | Plastic Thermosoft | Plastic Thermoset | Plastic FRP    |
|                 |             |                |                 |                  | ◎                |                 |                  |               |               |                | ◎              |                    |                   | ◎              |