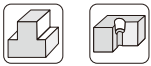
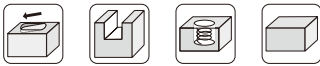
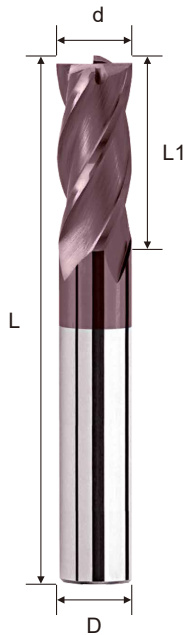


CARBIDE ENDMILLS - Square Type - 2F

- UNICO Coating provides superior wear resistance and reduces the coefficient of friction.
- Suitable for HRC 30 to HRC 55 Ordinary Steel, Alloy Steel, Cast Iron, Heat-Resistant Steel, Copper, FRP, etc.
- Strong geometry design has excellent cutting ability of cutting edges.
- High precision cutting for side milling.

EPSFC4 EPSSC4



Order No.	Dia. (d)	CL (L1)	OAL (L)	Shank (D)	Flutes (F)
EPSTC401000U	1.0	3	50	3	4
EPSTC401500U	1.5	4	50	3	4
EPSTC402000U	2.0	5	50	3	4
EPSTC403000U	3.0	8	50	3	4
EPSFC401000U	1.0	3	50	4	4
EPSFC401500U	1.5	4	50	4	4
EPSFC402000U	2.0	5	50	4	4
EPSFC402500U	2.5	6	50	4	4
EPSFC403000U	3.0	8	50	4	4
EPSFC403500U	3.5	9	50	4	4
EPSFC404000U	4.0	10	50	4	4
EPSSC403000U	3.0	8	50	6	4
EPSSC403500U	3.5	9	50	6	4
EPSSC404000U	4.0	10	50	6	4
EPSSC404500U	4.5	11	50	6	4
EPSSC405000U	5.0	13	50	6	4
EPSSC405500U	5.5	14	50	6	4
EPSSC406000U	6.0	15	50	6	4
EPSSC406500U	6.5	16	60	8	4
EPSSC407000U	7.0	18	60	8	4
EPSSC408000U	8.0	20	60	8	4
EPSSC409000U	9.0	22	75	10	4
EPSSC410000U	10.0	25	75	10	4
EPSSC411000U	11.0	25	75	12	4
EPSSC412000U	12.0	30	75	12	4
EPSSC414000U	14.0	30	75	14	4
EPSSC416000U	16.0	35	100	16	4
EPSSC418000U	18.0	40	100	20	4
EPSSC420000U	20.0	45	100	20	4
EPSSC425000U	25.0	45	100	25	4

Cutting conditions : A187

d	Tolerance
$\varnothing < 3$	0 ~ -0.02
$3 \leq \varnothing \leq 10$	0 ~ -0.03
$\varnothing > 10$	0 ~ -0.04